From the INTERNATIONAL PRELIMINARY EXAMINING AUTHORITY

To:

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SUISSE

PCT

NOTIFICATION OF TRANSMITTAL OF THE INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Rule 71.1)

Date of mailing (day/month/year)

11.06.2004

Applicant's or agent's file reference 2002DE125/PCT

IMPORTANT NOTIFICATION

International application No. PCT/IB 03/03718

International filing date (day/month/year)

Priority date (day/month/year)

15.08.2003

19.08.2002

Applicant

CLARIANT GMBH et al.

- The applicant is hereby notified that this International Preliminary Examining Authority transmits herewith the international preliminary examination report and its annexes, if any, established on the international application.
- A copy of the report and its annexes, if any, is being transmitted to the International Bureau for communication to all the elected Offices.
- 3. Where required by any of the elected Offices, the International Bureau will prepare an English translation of the report (but not of any annexes) and will transmit such translation to those Offices.

#### 4. REMINDER

The applicant must enter the national phase before each elected Office by performing certain acts (filing translations and paying national fees) within 30 months from the priority date (or later in some Offices) (Article 39(1)) (see also the reminder sent by the International Bureau with Form PCT/IB/301).

Where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary examination report. It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned.

For further details on the applicable time limits and requirements of the elected Offices, see Volume II of the PCT Applicant's Guide.

The applicant's attention is drawn to Article 33(5), which provides that the criteria of novelty, inventive step and industrial applicability described in Article 33(2) to (4) merely serve the purposes of international preliminary examination and that "any Contracting State may apply additional or different criteria for the purposes of deciding whether, in that State, the claimed inventions is patentable or not" (see also Article 27(5)). Such additional criteria may relate, for example, to exemptions from patentability, requirements for enabling disclosure, clarity and support for the claims.

Name and mailing address of the international preliminary examining authority:



European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d Fax: +49 89 2399 - 4465 **Authorized Officer** 

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## INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

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Applicant's or agent's file reference 2002DE125/PCT  International application No.				FOR FURTHER ACTION  See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)				
				International filing date (day/month/year)		h/year)	Priority date (day/month/year)	
PCT/IB 03/03718 1				15.08.2003			19.08.2002	
C0.			ent Classification (IPC) o C07D211/58	r both national classification	and IPC			
CL	ARIAI	NT GI	MBH et al.					
1.				xamination report has be he applicant according to			rnational Preliminary Exam	nining
2.	This	REP	ORT consists of a total	al of 4 sheets, including	this cover	sheet.		
This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings we been amended and are the basis for this report and/or sheets containing rectifications made before this (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).			which have his Authority					
	The	se anı	nexes consist of a total	al of 2 sheets.				
3.	This	repoi	t contains indications	relating to the following	items:			
	1	$\boxtimes$	Basis of the opinion					
	В		Priority					
	Ш		•	of opinion with regard to	noveltv. ir	ventive step a	and industrial applicability	
	IV		Lack of unity of inve		,,	م مردد	uppnoubmey	
	V		Reasoned statemen		vith regard tatement	d to novelty, in	ventive step or industrial a	pplicability;
	VI		Certain documents	cited				
	VII		Certain defects in th	e international applicatio	n			
	VIII	$\Box$	Certain observations	s on the international app	olication			٠
Date	Date of submission of the demand				Date of	completion of th	is report	
12.12.2003					11.06.	2004		
Nam	Name and mailing address of the international preliminary examining authority:					ed Officer	· · · · · · · · · · · · · · · · · · ·	nes Paten.
European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d					Scruto	n-Evans, I		
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# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/IB 03/03718

l.	Bas	is of	the	report	ì
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1. With regard to the **elements** of the international application (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)):

	Description, Pages							
	1-10		as originally filed					
	Cla	ims, Numbers						
	1-8	•	received on 06.05.2004 with letter of 04.05.2004					
2.	With	Vith regard to the language, all the elements marked above were available or furnished to this Authority in the inguage in which the international application was filed, unless otherwise indicated under this item.						
	These elements were available or furnished to this Authority in the following language: , which is:							
	☐ the language of a translation furnished for the purposes of the international search (under Rule 23.							
☐ the language of publication of the international application (under Rule 48.3(b)).								
		the language of a tra Rule 55.2 and/or 55.	nslation furnished for the purposes of international preliminary examination (under 3).					
<b>3.</b>	With regard to any nucleotide and/or amino acid sequence disclosed in the international application international preliminary examination was carried out on the basis of the sequence listing:							
		contained in the inte	rnational application in written form.					
		filed together with the	e international application in computer readable form.					
		furnished subsequer	ntly to this Authority in written form.					
	furnished subsequently to this Authority in computer readable form.							
The statement that the suin the international application			he subsequently furnished written sequence listing does not go beyond the disclosure pplication as filed has been furnished.					
		The statement that the listing has been furnited	he information recorded in computer readable form is identical to the written sequence ished.					
4.	The	amendments have re	esulted in the cancellation of:					
		the description,	pages:					
		the claims,	Nos.:					
		the drawings,	sheets:					
5.		This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)).						
		(Any replacement sh report.)	neet containing such amendments must be referred to under item 1 and annexed to this					
6.	Add	itional observations, i	f necessary:					

#### INTERNATIONAL PRELIMINARY **EXAMINATION REPORT**

International application No.

PCT/IB 03/03718

- V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- 1. Statement

Novelty (N)

Yes: Claims

No: Claims

Inventive step (IS)

Yes: Claims

1-8

1-8

No:

Claims Yes: Claims

1-8

No: Claims

2. Citations and explanations

Industrial applicability (IA)

see separate sheet



### Re Item V

Reasoned statement under Rule 66.2(a)(ii) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

The following documents cited in the search Report are referred to in this communication:

D1:GB-A-2311292

D2:EP-A-1000967

D3:JP(A) 07033738

D4:Hwahak Konghak (1973), 11(1), 15-22

D5: Journal Of The American Chemical Society (1970), 92(12), 3704-3713

With regard to the requirement for novelty (Article 33(2) of the PCT), on the basis of the specific reaction conditions contained in the amended claim 1, novelty can be acknowledged re the documents D1-D5.

With regard to the requirement for inventive step (Article 33(3) of the PCT), the problem underlying the present application is to be seen as the provision of a further novel process for the preparation of stabilisers of formula I by condensation of IPC with sterically hindered amines of formula II, which process leads to improvements re the known processes using these reactants. The solution provided by the application is the use of certain organic solvents together with an optimised temperature and pressure. as detailed in the amended claim 1. As is shown by the comparative data on page 8 of the description, the process of the present application does indeed give a surprisingly increased yield with respect to the process known from D1 (the closest prior art) and reduced waste water consumption and load, and thus the problem can be considered to have been solved in a non-obvious manner. Article 33(3) of the PCT is thus fulfilled.

**CLAIMS** 

10/525149 DT01 Rec'd PCT/F 1 8 FEB 2005

1. Process for the preparation of stabilizers of general formula (I) by condensation of isophthalic acic dichloride (IPC) with sterically hindered amines of general formula (II),

COCI 
$$R_1$$
  $R_1$   $R_2$   $R_3$   $R_4$   $R_4$   $R_5$   $R_5$   $R_6$   $R_1$   $R_1$   $R_2$   $R_1$   $R_2$   $R_3$   $R_4$   $R_5$   $R_5$   $R_6$   $R_7$   $R_8$   $R_8$ 

wherein  $R_1$  is H,  $C_6$ -cycloalkyl or  $C_1$ - $C_4$ -alkyl, and  $R_2$  is H,  $C_1$ - $C_5$ -alkyl, or a  $C_1$ - $C_{10}$ -alkyloxy-group, characterized in that in a first step the IPC is added to the amine (II) in a solvent/water/NaOH solution at a temperature of 25 to 35°C, and in that in a second step the reaction mixture is heated in an autoclave to a temperature of 90 - 110 °C at a system pressure of 1.3 - 1.7 bars.

- 2. Process according to claim 1 characterized in that  $R_1$  is H or  $C_1$ - $C_2$ -alkyl and  $R_2$  is H or  $C_1$ - $C_2$ -alkyl.
- 3. Process according to claim 1 characterized in that  $R_1$  is methyl and  $R_2$  is H.
- 4. Process according to any of claims 1 to 3 characterized in that the molar ratio of IPC to the amine (II) is from 1 to 1.8 2.0.

- 5. Process according to any of claims 1 to 4 characterized in that the solvent is xylene, ethanole or isopropanole or a mixture of 60 80 % isopropanole and 20 40 % water by volume.
- 6. Process according to any of claims 1 to 5 characterized in that in the first step the reaction mixture is stirred for 50 to 70 minutes at the same temperature.
- 7. Process according to claims 1 to 6 characterized in that a phase separation takes place and that the organic phase, after addition of water, is heated to a temperature of 130 140 °C and to a pressure of 3.0 4.0 bars.
- 8. Process according to claims 1 to 7 characterized in that after cooling to ambient temperature the compound of formula (I) is isolated.